



RhinoBluetec®

Homogeneous ESD Vinyl (PVC)



RhinoBluetec® homogeneous ESD vinyl (PVC) guarantees permanent stability on electro-conductive resistance ($2.5 \times 10^4 \sim 1.0 \times 10^6 \Omega$) or static dissipative resistance ($1.0 \times 10^4 \sim 1.0 \times 10^9 \Omega$), it has been widely used in electronic industry, semi-conductor industry, telecommunications industry, medical industry and healthcare environment. Rhino access floors with Bluetec® ESD vinyl finish is the best choice for computer room, clean room, laboratory, telephone/mobile phone switching center, facility control center, and places where request static control, dust free, and friendly environment.

RHINO®
Strive for perfection!

Product Ranges

RhinoBluetec® PVC

Description

RhinoBluetec® homogeneous ESD vinyl (PVC) guarantees permanent stability on electro-conductive resistance ($2.5 \times 10^4 \sim 1.0 \times 10^6 \Omega$) or static dissipative resistance ($1.0 \times 10^4 \sim 1.0 \times 10^9 \Omega$), it has been widely used in electronic industry, semi-conductor industry, telecommunications industry, medical industry and healthcare environment. Rhino access floors with Bluetec® ESD vinyl finish is the best choice for computer room, clean room, laboratory, telephone/mobile phone switching center, facility control center, and places where request static control, dust free, and friendly environment.



Performance

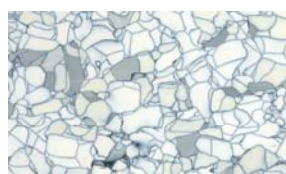
- Excellent electrical resistance
- Excellent fire resistance
- Excellent chemical resistance
- Excellent resistance to wear and tear
- Excellent resistance to scratching
- Excellent resistance to impact
- Excellent resistance to damp and static load resistance
- Easy to clean and maintenance
- Good dimensional stability



Bluetec® 601



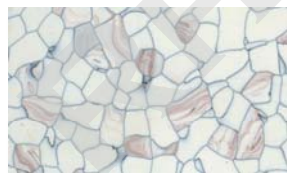
Bluetec® 602



Bluetec® 603



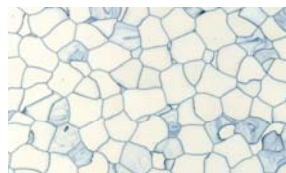
Bluetec® 604



Bluetec® 605



Bluetec® 606



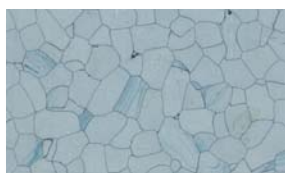
Bluetec® 611



Bluetec® 612



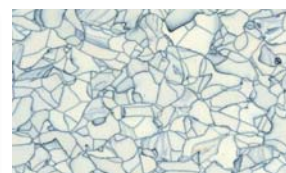
Bluetec® 614



Bluetec® 615



Bluetec® 616



Bluetec® 617

Product Ranges

RhinoBluetec® PVC



	Specification	Test Standard	Rhino Bluetec® Homogeneous ESD Vinyl
FLOOR CLASSIFICATION	Type of Floor Covering	EN649	Homogeneous EC / SD Vinyl Flooring
		ASTM F 1700	Class 1 - Type A, Solid Vinyl Tile
		NFPA Life sfty code 101	Class 1 - Interior Floor Finish
		NFPA 99 Standard for health care facility	Meets Standard
	Floor Classification (Wear rating / Static load resistance)	EN 685	Commercial: 34 / Industrial: 43
PHYSICAL FEATURES	No of Color		12
	Cleanroom Classification	Federal Standard 209 E	Meets Class 1 Cleanroom Requirements
	Outgassing: CVCVM	ASTM E 594	CVCVM 2.65%
	Tile Dimension Size	EN 427 90° Press Cutting	600x600 / 610x610
		ASTM F 536: Size Tolerance (<±0.4mm / 305mm)	< ±0.4mm / 305mm
	Dimensional Stability	EN 434 / FED STD NO. 501a, M 6211	< 0.25%
		ASTM F 540: Square Tolerance (<0.51mm / 305mm)	< 0.51mm / 305mm
	Wear Layer Thickness	EN 429	2.00mm / 3.00mm
	Wear Layer Reinforcement/Glossy Surface Treatment		Heat Surface Melting Coating
	Total Thickness	EN 428	2.00mm / 3.00mm
		ASTM F 386: Thickness Tolerance (±0.13mm)	Meets Standard
	Weight / m²	EN 430	2.00mm: 3.10kg/m² / 3.00mm: 4.82kg/m²
	Wear Resistance (Abrasion / Thickness Loss)	EN 660-1	< 0.15mm
		EN 649	Group P
		ASTM D 4060 (CS-17 Wheel, 1,000 g, 1,000 cycles)	70mg
ELECTRICAL FEATURES	Hardness	ASTM D 2240 (Type D)	67
	Residual indentation	EN 433 / Din 51955	< 0.04mm
		ASTM F 1914 (<8%)	< 8%
	Static Load Limit	ASTM F 970	2.00mm: 1,500lbs/ square inch; Long term, 3.00mm: 2,500lbs/ square inch; Long term
	Flexibility	ASTM F 137	12.7mm mandrel without crack or breaking
	Castors Wheel test	EN 425	No Damage
	Electrical Resistance	DIN 51953 / EN 1081	EC 5.0x10⁴ < R < 10⁵ / SD 10⁶ < R < 10⁸
		ASTM F 150 / ESD F 7.1 / UL 779	EC 2.5x10⁴ ~ 1.0x10⁵ / SD 1.0x10⁶ ~ 1.0x10⁹
	Static Generation	EN 1815 / DIN 54 345	< 100 Volt with ESD Wax
		AATCC 134	< 100 Volt with ESD Wax
FIRE RESISTANCE	Static Decay Time	Mil B 81705C (5Kv to 20v)	< 0.1 Sec with ESD Wax
		EN 100015 (CECC 00015)	< 2.0 Sec with ESD Wax
		FTM 101 B Method 4046 (<0.5 Sec)	< 0.01 Sec with ESD Wax
	Reaction to Fire	DIN 4102 / Onorm B3810 / Onorm B3800	B1 (Difficult to ignite)/Q1(Low smoke development)
		BS 476; Part7, 1997	Class 2
		prEN 13501-1	Class BFL S1
		prEN ISO9239-1	0.8 kw/m²
	Critical Radiant Flux	ASTM E 648 / NFPA 253	Class 1 (1.08w/cm²)
	Flame Spread	ASTM E 162 / ASTM E 84 / NFPA 225	NFPA Class B / UBC Class II (<75)
	Smoke Density	ASTM E 662 / NFPA 258	Passed (<450Dme)
CHEMICAL RESISTANCE	Thermal Conductivity	DIN 52612 / NFX 10021	0.309 w/m.k
	Underfloor Heating	DIN 52612	Suitable - Max 30 C
SLIP RESISTANCE		ASTM F 1514 (ΔE < 8 ave, max)	< ΔE = 8.0
	Chemical Resistance	EN 423 / DIN 51958	Excellent; Test Report available on request
		ASTM D 543 / ASTM F 925	Excellent; Test Report available on request
	Slip Resistance	Wet DIN 51130 / BGR181 (ZH1 / 571)	R9
LIGHT RESISTANCE		ADA Requirements	> 0.6
		prEN 13893	0.89μ
	Slip Resistance	Dry EN 13893	> 0.3
	Color Fastness	EN 20105-B 02	> 6
OTHER PROPERTIES		ISO 105 B 02, Met. 3 - DIN53389	7
	Resistance to Light	ASTM F 1515 (ΔE<8 ave, max)	< ΔE = 8.0
	Impact Sound Reduction	ISO 717 / 2	4 dB
	Sound Absorption	ISO 140-8 / ISO 717	3 dB
	Water Absorption	ASTM D 570	0.03% water weight gain
	Ease of Decontamination	DIN 25415-1 / ISO 8690	Excellent
	Recyclable		Yes
	Formulation		No Carbon contamination

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